

Discrete input current	7 mA discrete input 5 mA fast input
Input impedance	3.4 kOhm discrete input 100 kOhm analog input 4.9 kOhm fast input
Response time	35 µs turn-off, I2...I5 input 5 µs turn-on, I0, I1, I6, I7 fast input 35 µs turn-on, other terminals input 5 µs turn-off, I0, I1, I6, I7 fast input 100 µs turn-off, other terminals input 5 µs turn-on, turn-off, Q0...Q1 output 50 µs turn-on, turn-off, Q2...Q3 output 300 µs turn-on, turn-off, other terminals output
Configurable filtering time	0 ms input 3 ms input 12 ms input
Discrete output logic	Negative logic (sink)
Maximum current per output common	5 A
Output Frequency (sync to mains)	100 kHz fast output (PWM/PLS mode) Q0...Q1 5 kHz output Q2...Q3 0.1 kHz output Q4...Q9
Absolute accuracy error	+/- 1 % of full scale analog input
Maximum leakage current	0.1 mA transistor output
Maximum voltage drop	<1 V
Mechanical durability	20000000 cycles transistor output
Maximum tungsten load	<12 W output and fast output
Protection type	Without protection
Memory capacity	256 kB user application and data RAM 10000 instructions 256 kB internal variables RAM
Data backed up	256 kB built-in flash memory backup of application and data
Data storage equipment	2 GB SD card optional)
Battery type	BR2032 or CR2032X lithium non-rechargeable
Backup time	1 year 77 °F (25 °C) by interruption of power supply)
Execution time for 1 KInstruction	0.3 ms event and periodic task
Execution time per instruction	0.2 µs Boolean
Exct time for event task	60 µs response time
Maximum size of object areas	512 %M memory bits 8000 %MW memory words 512 %KW constant words 255 %TM timers 255 %C counters
Realtime clock	With
Clock drift	<= 30 s/month 77 °F (25 °C)
Regulation loop	Adjustable PID regulator up to 14 simultaneous loops
Positioning functions	PTO 2 pulse/direction 100 kHz) PTO 1 CW/CCW 100 kHz)
Function Available	Frequency generator PLS PWM
Counting input number	4 fast input (HSC mode) 100 kHz 32 bits
Counter function	A/B Single phase Pulse/direction
Integrated connection type	USB port mini B USB 2.0 Non isolated serial link serial 1 RJ45 RS485 Non isolated serial link serial 2 RJ45 RS232/RS485

Supply	Serial)serial link supply 5 V, <200 mA
Transmission rate	1.2...115.2 kbit/s (115.2 kbit/s by default) 49.21 ft (15 m) RS485 1.2...115.2 kbit/s (115.2 kbit/s by default) 9.84 ft (3 m) RS232 480 Mbit/s USB
Communication port protocol	USB port USB - SoMachine-Network Non isolated serial link Modbus master/slave - RTU/ASCII or SoMachine-Network
Local signalling	for PWR 1 LED (green) for RUN 1 LED (green) for module error (ERR) 1 LED (red) for SD card access (SD) 1 LED (green) for BAT 1 LED (red) for SL1 1 LED (green) for SL2 1 LED (green) for I/O state 1 LED per channel (green)
Electrical connection	removable screw terminal block for inputs removable screw terminal block for outputs terminal block, 3 for connecting the 24 V DC power supply connector, 4 for analogue inputs Mini B USB 2.0 connector for a programming terminal
Maximum cable distance between devices	Shielded cable <32.81 ft (10 m) fast input Unshielded cable <98.43 ft (30 m) output Unshielded cable <98.43 ft (30 m) digital input Unshielded cable <3.28 ft (1 m) analog input Shielded cable <9.84 ft (3 m) fast output
Insulation	Between input and internal logic 500 V AC Between fast input and internal logic 500 V AC Non-insulated between inputs Between output and internal logic 500 V AC Non-insulated between analogue input and internal logic Non-insulated between analogue inputs
Marking	CE
Mounting support	Top hat type TH35-15 rail IEC 60715 Top hat type TH35-7.5 rail IEC 60715 plate or panel with fixing kit
Height	3.54 in (90 mm)
Depth	2.76 in (70 mm)
Width	4.33 in (110 mm)
Net Weight	1.70 lb(US) (0.77 kg)

Environment

Standards	EN/IEC 61131-2 UL 508 CAN/CSA C22.2 No. 213 IACS E10 ANSI/ISA 12-12-01
Product Certifications	EAC DNV-GL LR ABS RCM cULus CE UKCA cULus HazLoc
Environmental characteristic	Ordinary and hazardous location
Resistance to electrostatic discharge	8 kV in air EN/IEC 61000-4-2 4 kV on contact EN/IEC 61000-4-2
Resistance to electromagnetic fields	9.14 V/m (10 V/m) 80 MHz...1 GHz EN/IEC 61000-4-3 2.74 V/m (3 V/m) 1.4 GHz...2 GHz EN/IEC 61000-4-3 0.91 V/m (1 V/m) 2...2.7 GHz EN/IEC 61000-4-3
Resistance to magnetic fields	98.43 A/m (30 A/m) 50/60 Hz EN/IEC 61000-4-8
Resistance to fast transients	2 kV EN/IEC 61000-4-4 power lines) 2 kV EN/IEC 61000-4-4 relay output) 1 kV EN/IEC 61000-4-4 I/O) 1 kV EN/IEC 61000-4-4 Ethernet line) 1 kV EN/IEC 61000-4-4 serial link)
Surge withstand	2 kV power lines (AC) common mode EN/IEC 61000-4-5 2 kV relay output common mode EN/IEC 61000-4-5 1 kV I/O common mode EN/IEC 61000-4-5

1 kV shielded cable common mode EN/IEC 61000-4-5
0.5 kV power lines (DC) differential mode EN/IEC 61000-4-5
1 kV power lines (AC) differential mode EN/IEC 61000-4-5
1 kV relay output differential mode EN/IEC 61000-4-5
0.5 kV power lines (DC) common mode EN/IEC 61000-4-5

Resistance to conducted disturbances	10 V 0.15...80 MHz EN/IEC 61000-4-6 3 V 0.1...80 MHz Marine specification (LR, ABS, DNV, GL) 10 V spot frequency (2, 3, 4, 6.2, 8.2, 12.6, 16.5, 18.8, 22, 25 MHz) Marine specification (LR, ABS, DNV, GL)
Electromagnetic emission	Conducted emissions 79 dB μ V/m QP/66 dB μ V/m AV power lines (AC))0.15...0.5 MHz EN/IEC 55011 Conducted emissions 73 dB μ V/m QP/60 dB μ V/m AV power lines (AC))0.5...300 MHz EN/IEC 55011 Conducted emissions 120...69 dB μ V/m QP power lines)10...150 kHz EN/IEC 55011 Conducted emissions 63 dB μ V/m QP power lines)1.5...30 MHz EN/IEC 55011 Radiated emissions 40 dB μ V/m QP class A 10 m)30...230 MHz EN/IEC 55011 Conducted emissions 79...63 dB μ V/m QP power lines)150...1500 kHz EN/IEC 55011 Radiated emissions 47 dB μ V/m QP class A 10 m)200...1000 MHz EN/IEC 55011
Immunity to microbreaks	10 ms
Ambient air temperature for operation	14...131 °F (-10...55 °C) horizontal installation) 14...95 °F (-10...35 °C) vertical installation)
Ambient Air Temperature for Storage	-13...158 °F (-25...70 °C)
Relative humidity	10...95 %, without condensation in operation) 10...95 %, without condensation in storage)
IP degree of protection	IP20 with protective cover in place
Pollution degree	<= 2
Operating altitude	0...6561.68 ft (0...2000 m)
Storage altitude	0.00...9842.52 ft (0...3000 m)
Vibration resistance	3.5 mm 5...8.4 Hz symmetrical rail 3.5 mm 5...8.4 Hz panel mounting 1 gn 8.4...150 Hz symmetrical rail 1 gn 8.4...150 Hz panel mounting
Shock resistance	147 m/s ² 11 ms

Ordering and shipping details

Category	22533-M2XX PLC & ACCESSORIES
Discount Schedule	MSX
GTIN	3606485408613
Returnability	No
Country of origin	TW

Packing Units

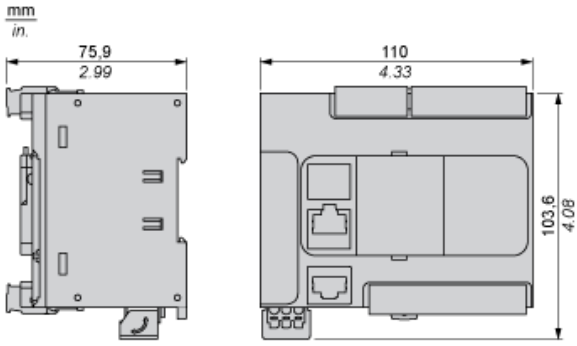
Unit Type of Package 1	PCE
Number of Units in Package 1	1
Package 1 Height	4.41 in (11.2 cm)
Package 1 Width	5.63 in (14.3 cm)
Package 1 Length	6.10 in (15.5 cm)
Package 1 Weight	20.32 oz (576 g)
Unit Type of Package 2	S04
Number of Units in Package 2	24
Package 2 Height	11.81 in (30 cm)
Package 2 Width	15.75 in (40 cm)
Package 2 Length	23.62 in (60 cm)
Package 2 Weight	30.58 lb(US) (13.872 kg)
Unit Type of Package 3	P12

Number of Units in Package 3	288
Package 3 Height	47.24 in (120.0 cm)
Package 3 Width	41.34 in (105.0 cm)
Package 3 Length	31.50 in (80.0 cm)
Package 3 Weight	420.82 lb(US) (190.88 kg)

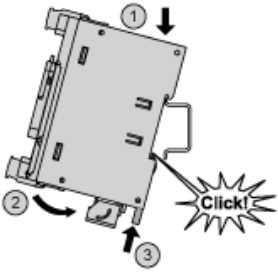
Offer Sustainability

Sustainable offer status	Green Premium product
California proposition 65	WARNING: This product can expose you to chemicals including: Lead and lead compounds, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov
REACH Regulation	REACH Declaration
EU RoHS Directive	Pro-active compliance (Product out of EU RoHS legal scope) EU RoHS Declaration
Mercury free	Yes
China RoHS Regulation	China RoHS declaration
RoHS exemption information	Yes
Environmental Disclosure	Product Environmental Profile
Circularity Profile	End of Life Information
WEEE	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins.
PVC free	Yes

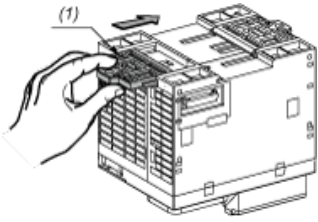
Dimensions



Mounting on a Rail

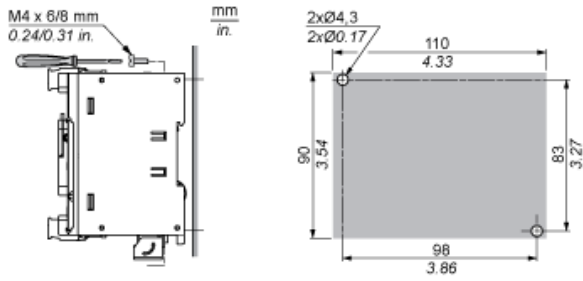


Direct Mounting on a Panel Surface



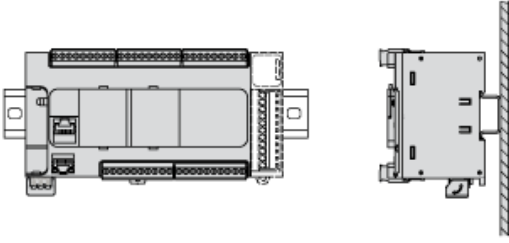
(1) Install a mounting strip

Mounting Hole Layout

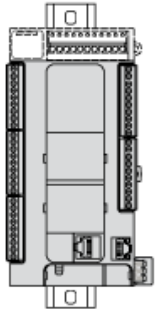


Mounting

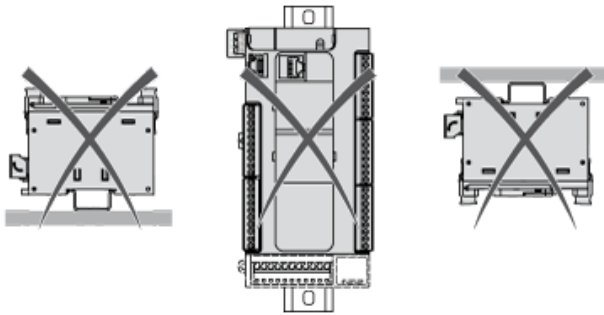
Correct Mounting Position



Acceptable Mounting Position

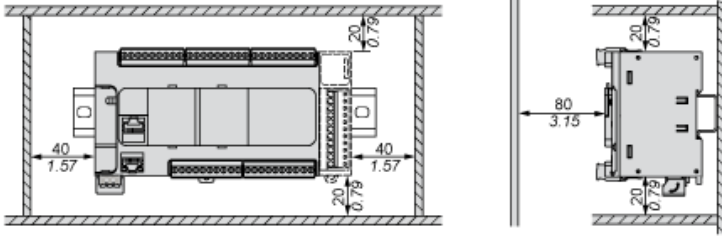


Incorrect Mounting Position

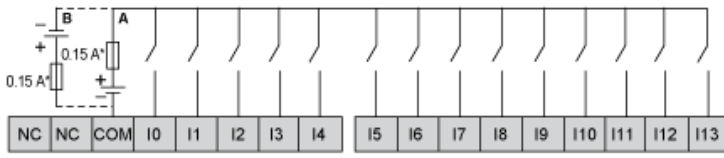


Clearance

mm
in.

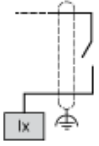


Digital Inputs



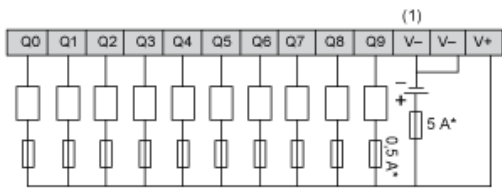
- (*) Type T fuse
- (A) Sink wiring (positive logic).
- (B) Source wiring (negative logic).

Connection of the Fast Inputs



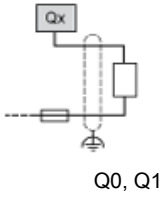
I0, I1, I6, I7

Transistor Outputs

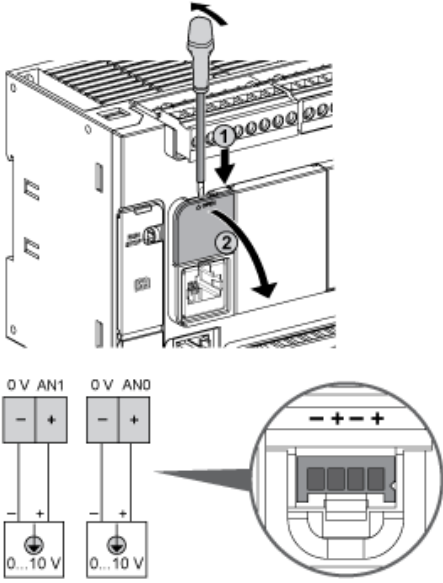


- (*) Type T fuse
- (1) The V- terminals are connected internally.

Connection of the Fast Outputs



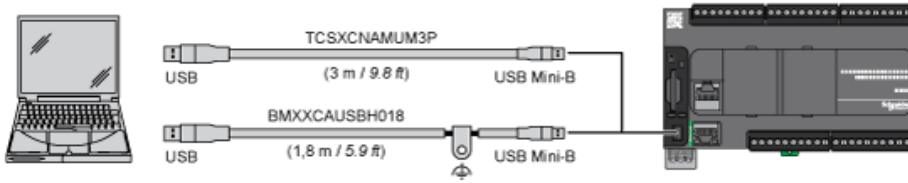
Analog Inputs



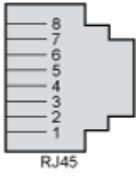
The (-) poles are connected internally.

Pin	Wire Color
0 V	Black
AN1	Red
0 V	Black
AN0	Red

USB Mini-B Connection



SL1 Connection

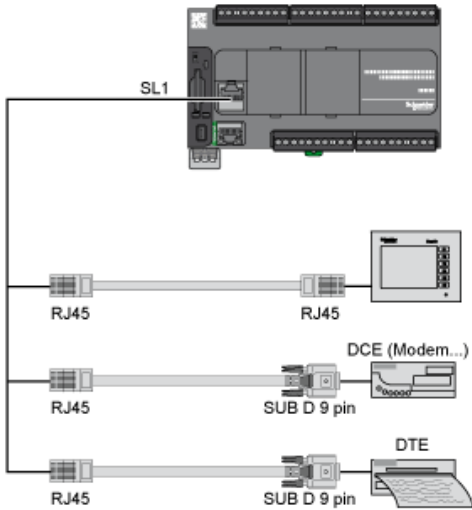


SL1

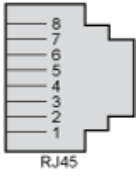
N °	RS 232	RS 485
1	RxD	N.C.
2	TxD	N.C.
3	RTS	N.C.
4	N.C.	D1
5	N.C.	D0
6	CTS	N.C.
7	N.C.*	5 Vdc
8	Common	Common

N.C.: not connected

* : 5 Vdc delivered by the controller. Do not connect.



SL2 Connection

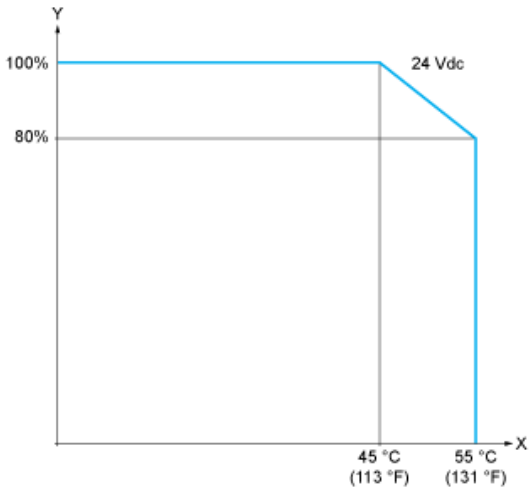


N °	RS 485
1	N.C.
2	N.C.
3	N.C.
4	D1
5	D0
6	N.C.
7	N.C.
8	Common

N.C.: not connected

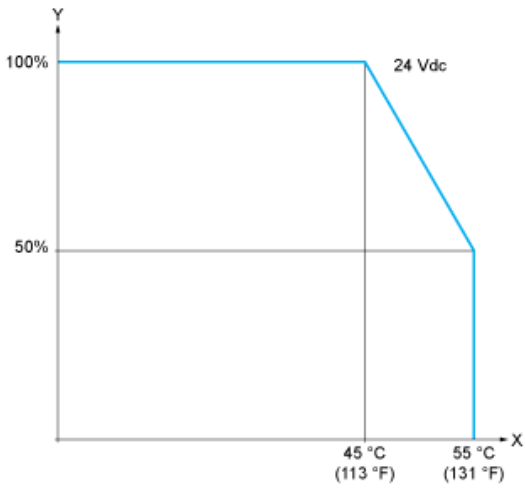
Derating Curves

Embedded Digital Inputs (No Cartridge)



X : Ambient temperature
Y : Input simultaneous ON ratio

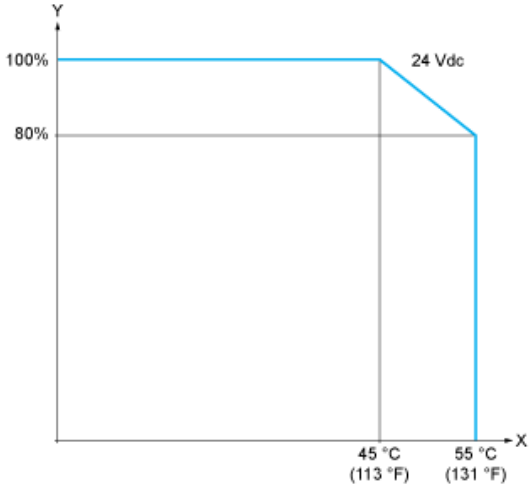
Embedded Digital Inputs (with Cartridge)



X : Ambient temperature
Y : Input simultaneous ON ratio

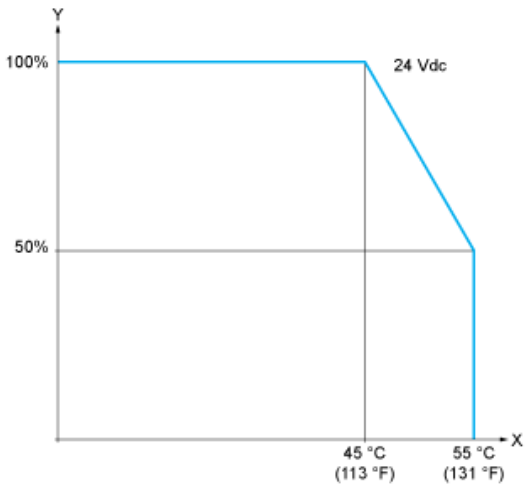
Derating Curves

Embedded Digital Outputs (No Cartridge)



X : Ambient temperature
Y : Output simultaneous ON ratio

Embedded Digital Outputs (with Cartridge)



X : Ambient temperature
Y : Output simultaneous ON ratio

Recommended replacement(s)